

Work Order ID 64595

Thursday, December 09, 2010 8:21:15 AM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Item Name: Mesh (Base)

Stop



Start Date: 12/9/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 12/16/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

PL

Date: 10-12-9 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description**Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInspec.
Stamp

Draw Nbr	Revision Nbr
D3832	Rev A

100



SHEAR

Shear

Memo

0.00

0.00

SAD

(3)

10-12-22

110



QC5- Inspect part completeness to step on W/O

0.00

8 1012123

QC

Memo

0.00

(3)

120

Identify as per dwg & Stock Location: *WA*

0.00

0.00

SAD

23

Packaging

Packaging

10-12-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130



QC

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Memo

0.00

OK 10/12/23

Quality Control

MF
10-12-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Thursday, December 09, 2010 8:22:58 AM

Page 1

Work Order ID: 64595



Parent Item: D3832-1



Parent Item Name: Mesh (Base)

Start Date: 12/9/2010

Required Date: 12/16/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	883.2093	25.4518	80.37411		SAD 10-12-22	

Expanded Metal Flat SS



Location	Loc Qty	Loc Code
MAT	883.20933	
114809	80.622943	
114853	11.80059	
115012	393.8315	
115067	13.0125	
115171	6.0394	
115401	72.0095	
115665	5.6216	
115989	63.4787	
116178	236.7926	80.3742

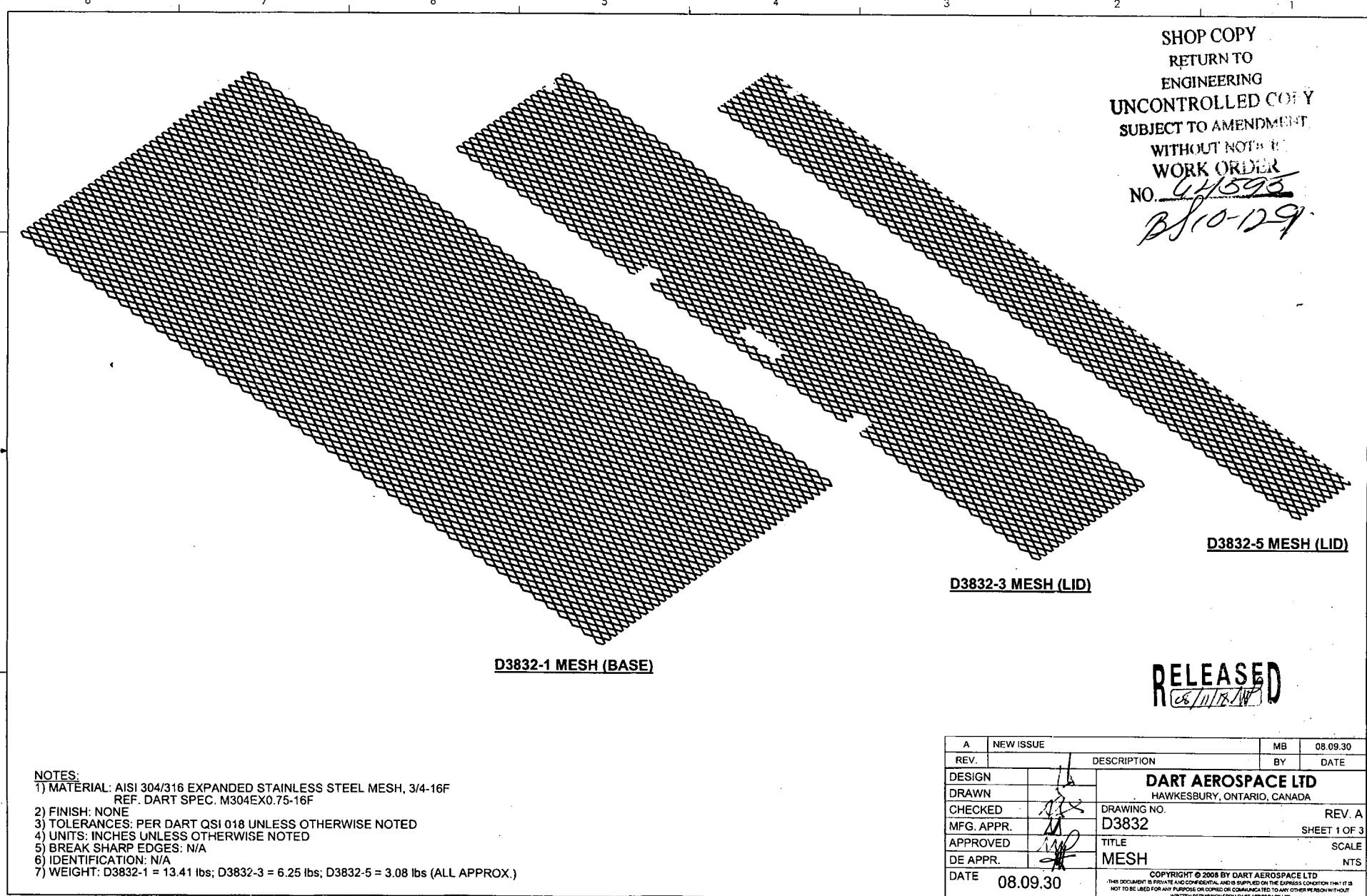
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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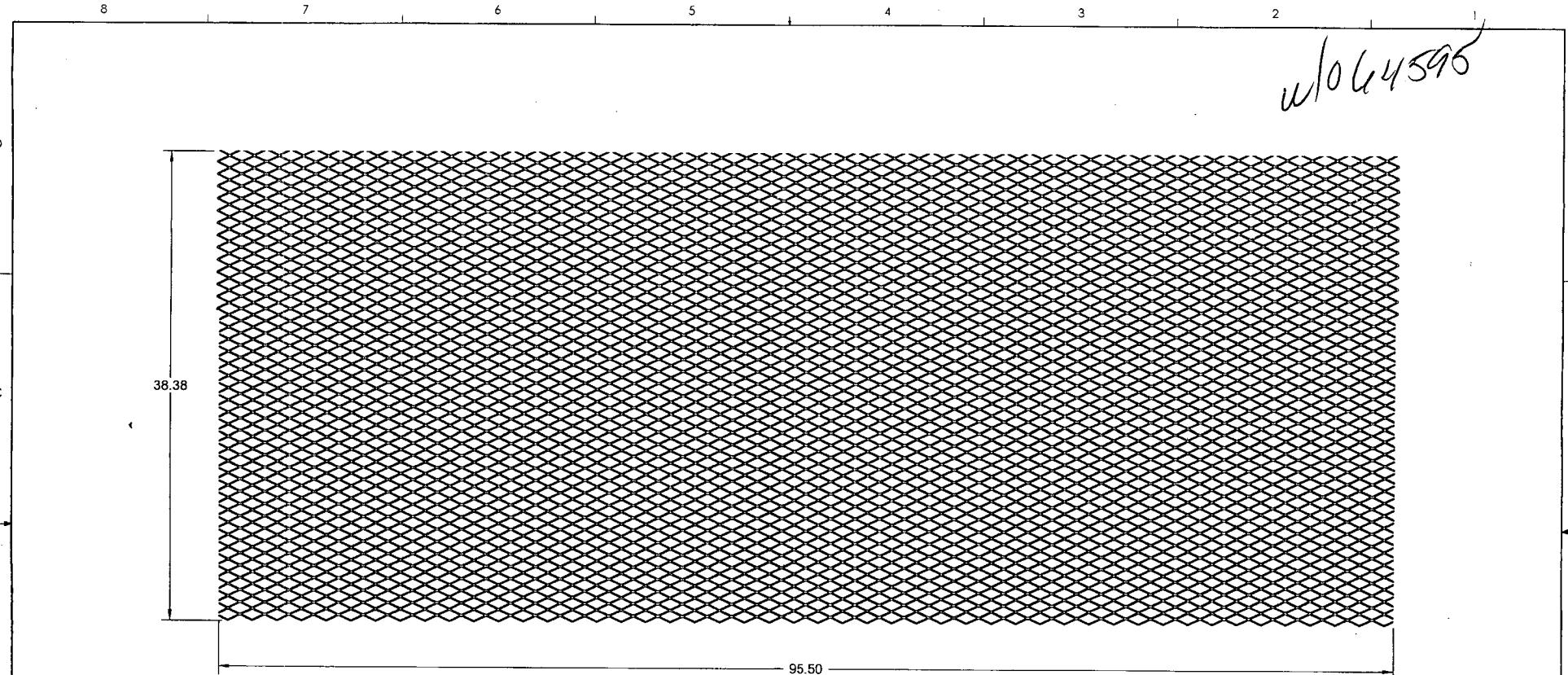
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NOTE: Date & initial all entries



D3832-1 MESH (BASE)

RELEASED
09/11/18 M

DESIGN	<i>h</i>	DART AEROSPACE LTD	
DRAWN	<i>h</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>h/s</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>h</i>	D3832	SHEET 2 OF 3
APPROVED	<i>h</i>	TITLE	SCALE
DE APPR.	<i>h</i>	MESH (LID)	NTS
DATE	08.09.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

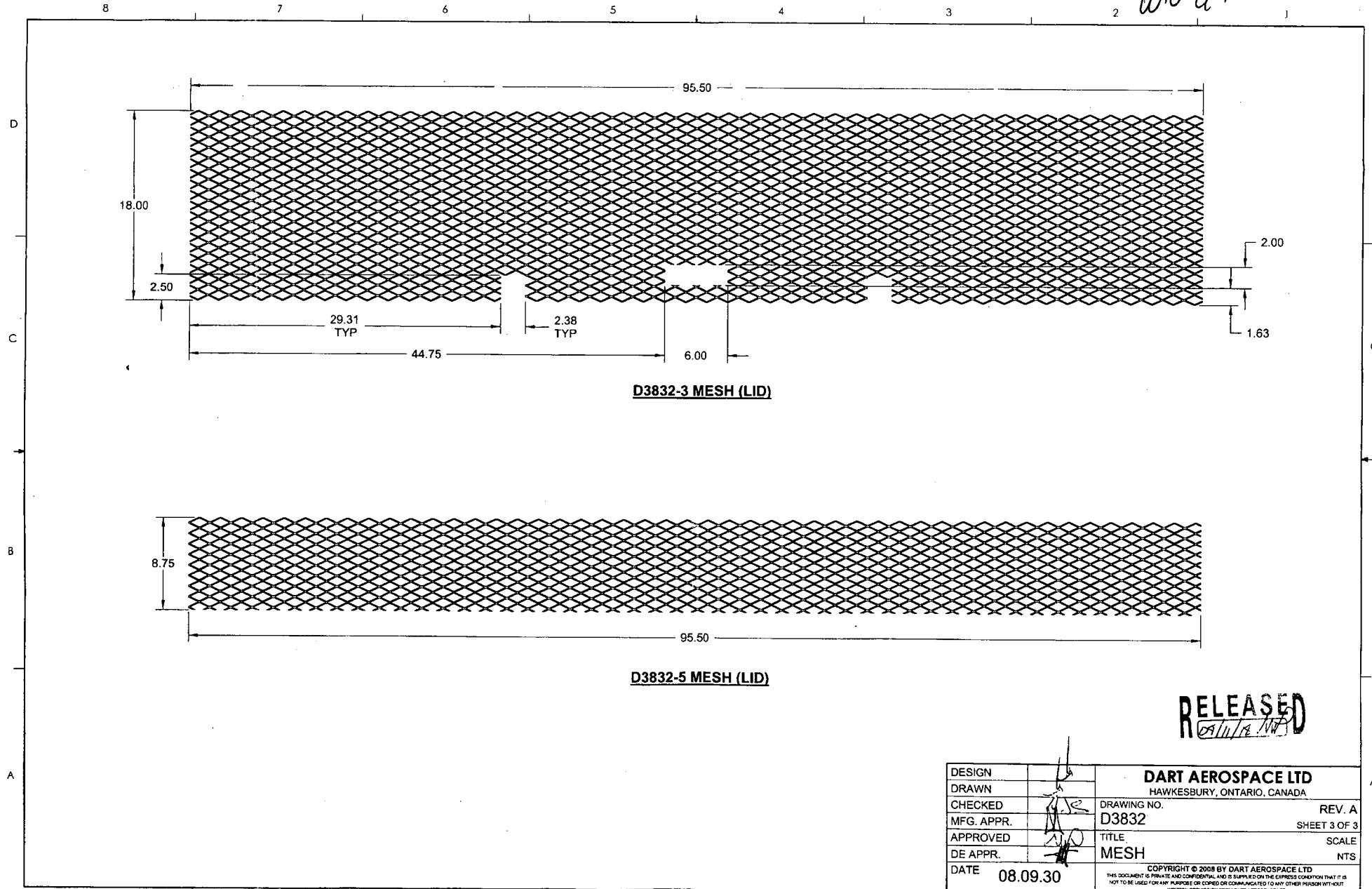
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